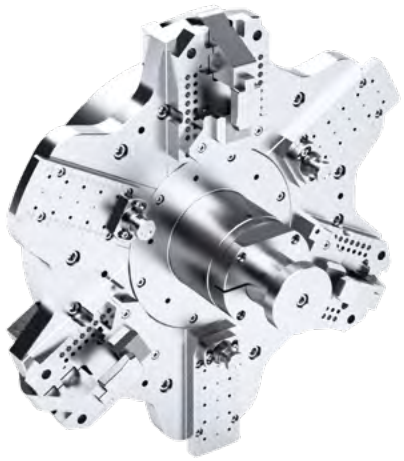
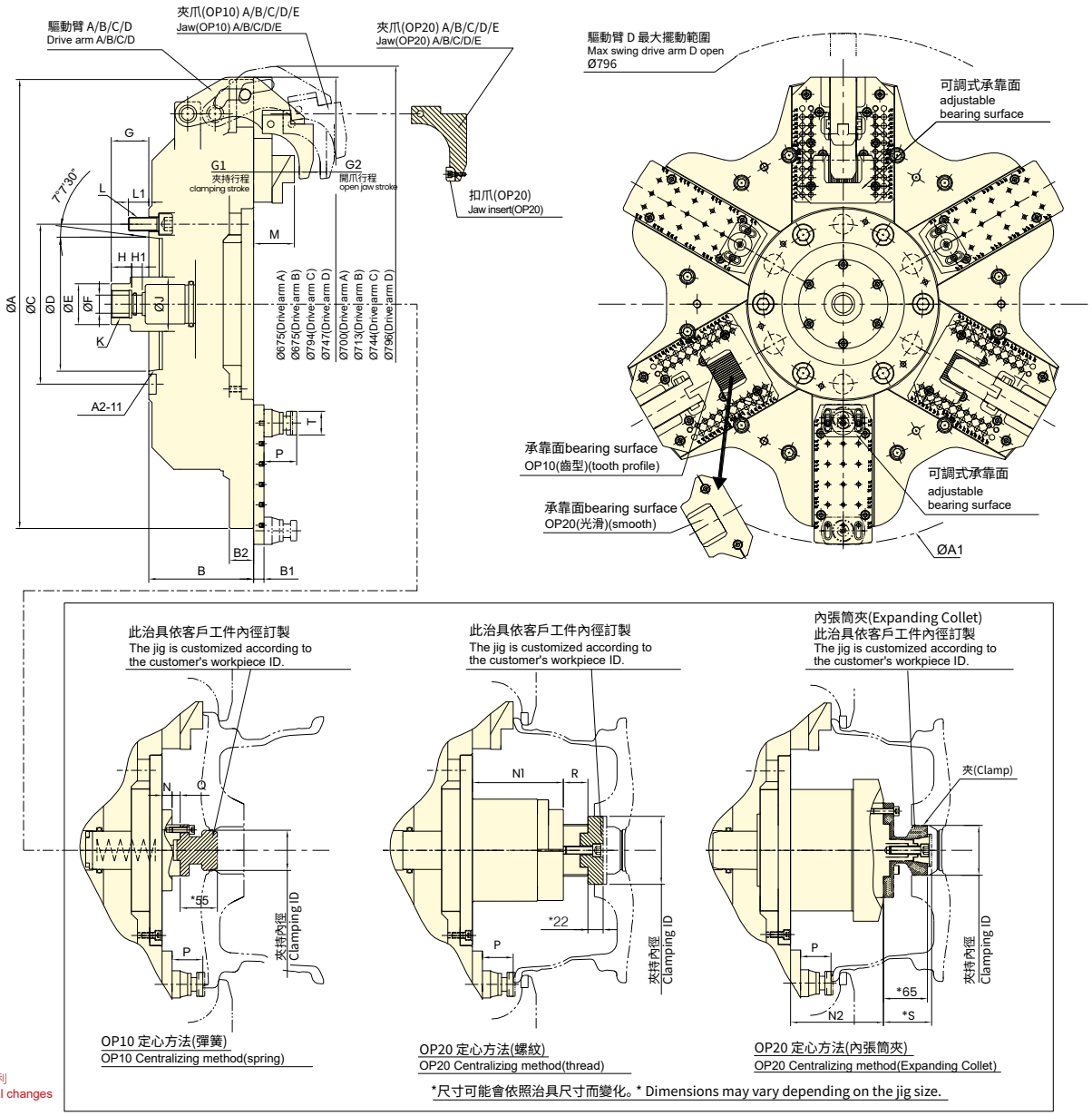
鋁合金輪圈夾頭
FINGER CHUCK FOR ALUMINUM WHEELS



- 採用高級合金鋼製成，所有滑動面皆經表面硬化與精密研磨處理，確保結構耐用與運作穩定。
- 適用於四輪車用鋁合金輪圈的粗加工與精加工等多種加工需求。
- 可透過調整承靠面與氣密面，並更換驅動臂與夾爪，對應13吋至24吋各式規格輪圈的加工作業。
- 可依不同輪圈形狀更換治具，對應各工序所需的定心方式，有效提升加工精度與生產彈性。
- 適用於CNC車床、專用輪圈加工機及車銑複合機等設備。
- Made of high-grade alloy steel. All sliding surfaces are surface-hardened and precision-ground to ensure durability and operational stability.
- Designed for rough and finish machining of aluminum alloy wheels for passenger vehicles.
- Accommodates wheel sizes ranging from 13″ to 24″ by adjusting the support and sealing surfaces, and replacing the drive arms and jaws.
- Changeable fixtures allow adaptation to various centering methods required in different machining processes, enhancing precision and production flexibility.
- Compatible with CNC lathes, dedicated wheel machining machines, and mill-turn centers.

- 可選配對應的夾爪及驅動臂。
- Optional matching jaws and drive arms available.



保留規格修改的權利
Subject to technical changes

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技術規格 SPECIFICATIONS

型號		軸向總行程	開爪行程	夾持行程	最大夾持輪圈尺寸	最小夾持輪圈尺寸	容許最大入力	最大夾持力
Model		Total axial stroke	Open jaw stroke	Clamping stroke	Max. clamping size of the Wheel	Min. clamping size of the Wheel	Max. D.B. pull	Max. clamping force
		mm	mm	mm	inch	inch	kN (kgf)	kN (kgf)
3FW-26	**A11**	40	9	31	24"	13"	34.3(3500)	30.9(3150)

型號		最高迴轉數	I	重量 (不包含治具)	重量 (包含OP10治具)	重量 (包含OP20治具)	適用迴轉缸	最大使用壓力
Model		Max. speed	Moment of inertia	Weight (Jig not included)	Weight (OP10 jig included)	Weight (OP20 jig included)	Matching cyl.	Max. pressure
		min^{-1} (r.p.m.)	$kg{\cdot}m^2$	kg	kg	kg		MPa kgf/cm^2
3FW-26	**A11**	2200	7.3	160	180	190-200	RE-A1340 RC-1240	3.2(33)

外型尺寸 DIMENSIONS

Model		A	A1	B	B1	B2	C	D	E	F	G max.	G min.	G1	G2	H	H1	J
3FW-26	**A11**	660	706	154.5	15	36	235	196.87	60	26.5	55	15	31	9	30	15.5	80

Model		K	L	L1	M	N	N1	N2 max.	N2 min.	P max.	P min.	Q max.	Q min.	R max.	R min.	S max.	S min.	T
3FW-26	**A11**	M40x1.5	6~M20	30	60	15	134	188	138	48	42	15	0	106	32	71.5	66.5	35