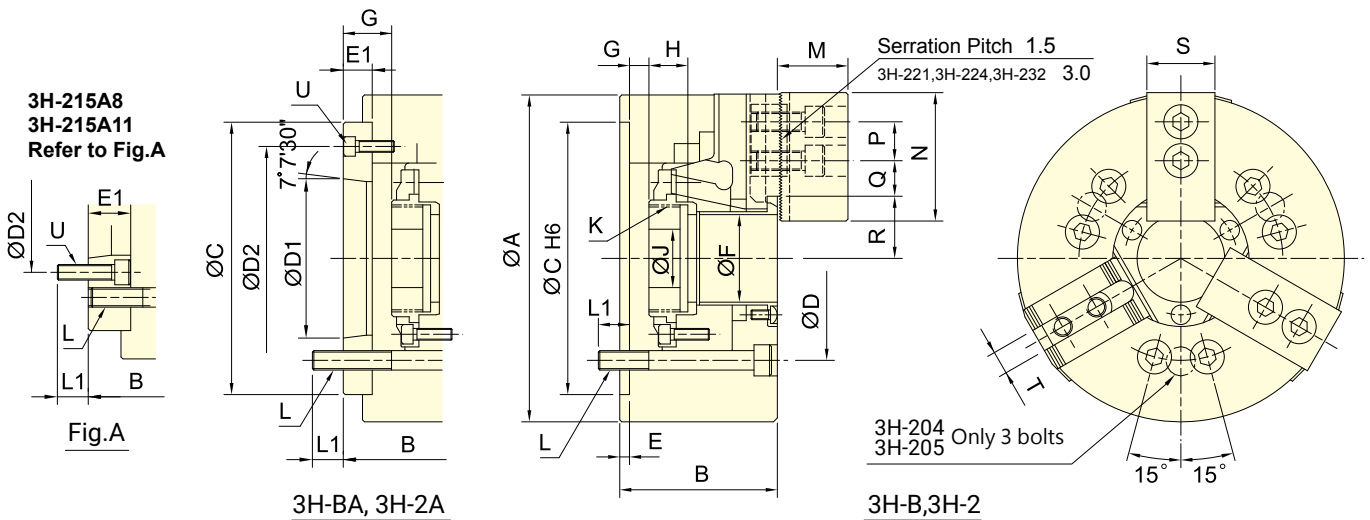




- WEDGE-HOOK type 3-jaw with the extra large through-hole.
- Matching surfaces of all parts hardened, ground and lubricated directly.
- High rigidity and high clamping accuracy.
- J is the hole diameter of blank draw nut.  
If not notified, AUTOGRIP will adopt the K Default as K value.  
K is the maximum thread specification and it could be customize.

POWER CHUCKS



Subject to technical changes

### SPECIFICATIONS

Model	Thru-hole (Dia.)	Plunger stroke	Jaw stroke (Dia.)	Chucking Dia. Max.	Chucking Dia. Min.	Max. D.B. pull	Max. Clamping force	Max. speed	Moment of inertia	Weight	Matching cyl.	Max. pressure		
	mm	mm	mm	mm	mm	kN (kgf)	kN (kgf)	min <sup>-1</sup> (r.p.m.)	kg-m <sup>2</sup>	kg		MPa (kgf/cm <sup>2</sup> )		
3H-204	A4	32	13	5.5	113	7	13.7(1400)	36.0(3670)	8000	0.012	4.22	5.34	TK-A528	2.0(20)
3H-205	A4	39	13	5.5	138	10	17.2(1750)	48(4890)	7000	0.02	6.3	7.1	TK-A533	2.5(25)
3H-206	A5	53	14	6	170	13	23.3(2375)	66.8(6810)	6000	0.06	13.1	14.9	TK-A646	2.5(25)
3H-208	A6	66	18	7.6	210	17	31.9(3250)	95.7(9760)	5000	0.15	21.8	23.4	TK-A853	2.6(26)
3H-210	A8	86	21	8.9	260	37	49.1(5010)	132(13460)	4500	0.32	37.5	43	TK-A1075	3.2(32)
3H-212	A11	106	25	10.6	315	43	58.8(6000)	157(16010)	3700	0.74	58.6	64.7	TK-A1512	1.9(19)
3H-215	A8	145	25	10.6	405	49	71(7240)	180(18350)	2500	2.8	127	149	TK-2114	2.1(21)
3H-215	A11	145	25	10.6	405	49	71(7240)	180(18350)	2500	2.8	127	143.3	TK-2114	2.1(21)
3H-215	A15	145	25	10.6	405	49	71(7240)	180(18350)	2500	2.8	127	135.6	TK-2114	2.1(21)
3H-18B	A15	165	23	10.6	456	79	71(7240)	180(18350)	2000	4.8	162.4	173.4	TK-2416	1.9(19)
3H-221	A15	180	28	12.9	530	105	90(9175)	234(23860)	1800	7.5	223	234	TK-2416	2.4(24)
3H-224	A20	210	28	12.9	610	135	100(10200)	240(24500)	1500	15.8	270	284	TK-2820	2.1(21)
3H-232	A20	275	34	18	800	205	100(10200)	240(24500)	1200	47	546	560	TK-2820	2.1(21)

The dimensions and the specifications of 3H-2A, 3H-BA type are in red data.

### DIMENSIONS

Model	A	B	C	D	D1	D2	E	E1	F	G max.	G min.	H	J				
3H-204	A4	113	59	83	85	70.6	63.51	82.6	4	28	32	3.5	31.5	-9.5	18.5	17.5	12
3H-205	A4	138	60	71	110	82.6	63.51	96	4	15	39	1	16	-12	3	20	12
3H-206	A5	170	81	91	140	104.8	82.56	116	5	15	53	13	28	-1	14	17.5	20
3H-208	A6	210	91	103	170	133.4	106.38	150	5	17	66	16.5	33.5	-1.5	15.5	20	30
3H-210	A8	260	102	115	220	171.4	139.72	190	5	18	86	10.5	28.5	-10.5	7.5	25	45
3H-212	A11	315	110	126	300	235	196.87	260	6	22	106	10	32	-15	7	28	50
3H-215	A8	405	132	159	380	330.2	139.72	171.4	6	33	145	11	44	-14	19	39	60
3H-215	A11	405	132	166	380	330.2	196.87	235	6	40	145	11	51	-14	26	39	60
3H-215	A15	405	132	153	380	330.2	285.78	330.2	6	27	145	11	38	-14	13	39	60
3H-18B	A15	456	145	166	380	330.2	285.78	330.2	6	27	165	18	45	-5	22	40	60
3H-221	A15	530	140	161	380	330.2	285.78	330.2	6	27	180	15	42	-13	14	40	80
3H-224	A20	610	145	166	520	463.6	412.78	463.6	6	27	210	15	42	-13	14	41	80
3H-232	A20	800	150	170	520	463.6	412.78	463.6	6	27	275	24	51	-10	17	42	100

Model	K max.	K Default	L	L1	M	N	P	Q max.	Q min.	R max.	R min.	S	T	U				
3H-204	A4	M38x1.5	M32x1.5	3~M10	16.0	15	24	52	14	12.75	6.75	25	22.25	23	10	3~M10		
3H-205	A4	M45x1.5	M40x1.5	3~M10	14.5	14.5	31	62	14	20.25	6.75	29.5	26.8	25	10	3~M6		
3H-206	A5	M60x2	M55x2	6~M10	16.0	16	37	73	20	21.25	9.25	36	33	31	12	3~M6		
3H-208	A6	M75x2	M60x2	6~M12	17.0	15	38	95	25	23.7	10.2	45.7	41.9	35	14	3~M6		
3H-210	A8	M95x2	M85x2	6~M16	20.0	22	43	110	30	32.2	12.7	56.5	52.05	40	16	3~M8		
3H-212	A11	M115x2	M115x2	6~M20	30.0	28	51	130	30	44.75	14.75	67.8	62.5	50	21	3~M10		
3H-215	A8	M155x3	M115x2	M155x3	M100x2	6~M24	36.0	24	63	165	43	49.75	19.75	90	84.7	62	25.5	6~M16
3H-215	A11	M155x3	M155x3	6~M24	36.0	31	63	165	43	49.75	19.75	90	84.7	62	25.5	6~M20		
3H-215	A15	M155x3	M155x3	6~M24	36.0	34	63	165	43	49.75	19.75	90	84.7	62	25.5	3~M12		
3H-18B	A15	M175x3	M175x3	6~M24	38.0	36	63	165	43	64	20.5	102	96.7	62	25.5	3~M12		
3H-221	A15	M190x3	M190x3	6~M24	33.0	36	73	180	60	69.5	24.5	113.5	107.1	64	25	3~M12		
3H-224	A20	M225x3	M225x3	6~M24	35.0	33	73	180	60	93.5	24.5	128	121.5	64	25	3~M12		
3H-232	A20	M295x3	M295x3	6~M24	36.0	34	73	180	60	150.5	24.5	166	157	64	25	3~M12		

The dimensions and the specifications of 3H-2A,3H-BA type are in red data.

// The 3H-2 series are power chucks with extra large thru-hole design. The rotary cylinders are recommended based on power chucks that from 4"~10" are common used in the industry. If you find that you need different bore size or installation interface, please just contact us. We have many standard and customized rotary cylinders for option and meet your needs. Please contact AUTOGRIP for more detailed information. Thanks.