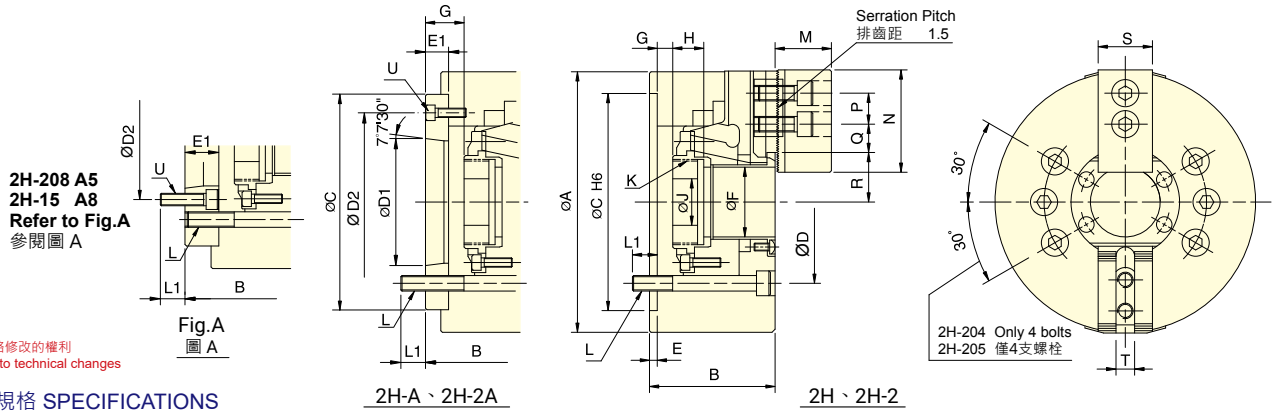
2H/2H-A 中空動力夾頭
THRU-HOLE POWER CHUCK

- 楔形二爪大貫通孔徑，特別適合異形物的夾持。
- 摺動面均經硬化及精密研磨，並直接潤滑。
- 高剛性結構及高夾持精度。
- WEDGE-HOOK type 2-jaw with the large through-hole.
- Matching surfaces of all parts hardened, ground and lubricated directly.
- High rigidity and high clamping accuracy.

- J 值為連結螺帽未車製螺牙時之孔徑。
  K Default 值為未指定規格之出廠值。
  K max 值為連結螺帽可車製螺牙之最大規格，可依實際需求訂製。
- J is the hole diameter of blank draw nut.
  If not notified, AUTOGRIP will adopt the K Default as K value.
  K is the maximum thread specification and it could be customize.



保留規格修改的權利
Subject to technical changes

技術規格 SPECIFICATIONS

型號 Model		通孔徑 Thru-hole (Dia.)	楔心行程 Plunger stroke	爪行程 (直徑) Jaw stroke (Dia.)	夾持直徑 Chucking Dia. 最大 Max.	最小 Min.	容許最大入力 Max. D.B. pull	最大夾持力 Max. Clamping force	最高迴轉數 Max. speed	I Moment of inertia	重量 Weight		適用迴轉缸 Matching cyl.	最大使用壓力 Max. pressure
		mm	mm	mm	mm	mm	kN (kgf)	kN (kgf)	min⁻¹ (r.p.m.)	kg·m²	kg			MPa (kgf/cm²)
2H-204	A4	32	13	5.5	113	7	9.2(940)	19.4(1980)	8000	0.012	4.2	4.8	TK-A528	1.3(13)
2H-205	A4	39	13	5.5	138	10	11.4(1167)	32(3260)	7000	0.02	6.8	7.6	TK-A533	1.6(16)
2H-206	A5	53	14	6	170	13	15.5(1580)	44.4(4530)	6000	0.06	13.1	14.9	TK-A646	1.6(16)
2H-208	A5	66	18	7.6	210	17	23.1(2360)	57.3(5840)	5000	0.17	21.3	24.2	TK-A853	1.8(18)
2H-208	A6	66	18	7.6	210	17	23.1(2360)	57.3(5840)	5000	0.17	21.3	22.4	TK-A853	1.8(18)
2H-210	A8	86	21	8.9	260	37	32.9(3355)	101.9(10385)	4500	0.31	33.5	36.2	TK-A1075	2.2(22)
2H-12	A8	91	25	10.6	304	34	36.7(3740)	95.8(9780)	3300	0.70	59.7	62.7	TK-A1291	1.7(17)
2H-15	A8	120	25	10.6	381	50	46.9(4790)	119.6(12200)	2500	2.42	115	129	TK-A1512	1.5(15)
2H-15	A11	120	25	10.6	381	50	46.9(4790)	119.6(12200)	2500	2.34	115	122	TK-A1512	1.5(15)

外型尺寸 DIMENSIONS

Model		A	B		C	D	D1	D2	E	E1	F	G max.		G min.		H	J
2H-204	A4	113	59	83	85	70.6	63.51	82.6	4	28	32	3.5	31.5	-9.5	18.5	17.5	12
2H-205	A4	138	60	71	110	82.6	63.51	96	4	15	39	1	16	-12	3	20	12
2H-206	A5	170	81	91	140	104.8	82.56	116	5	15	53	13	28	-1	14	17.5	20
2H-208	A5	210	91	109	170	133.4	82.56	104.8	5	23	66	16.5	39.5	-1.5	21.5	20	30
2H-208	A6	210	91	103	170	133.4	106.38	150	5	17	66	16.5	33.5	-1.5	15.5	20	30
2H-210	A8	260	102	115	220	171.4	139.72	190	5	18	86	10.5	28.5	-10.5	7.5	25	45
2H-12	A8	304	110	122	220	171.4	139.72	190	6	18	91	10	28	-15	3	28	50
2H-15	A8	381	133	160	300	235	139.72	171.4	6	33	120	11	44	-14	19	39	60
2H-15	A11	381	133	149	300	235	196.87	260	6	22	120	11	33	-14	8	39	60

Model		K max.	K Default	L	L1		M	N	P	Q max.	Q min.	R max.	R min.	S	T	U
2H-204	A4	M38x1.5	M32x1.5	4~M10	16	15	24	52	14	12.75	6.75	25	22.25	23	10	3~M10
2H-205	A4	M45x1.5	M40x1.5	4~M10	14.5	14.5	31	62	14	20.25	6.75	29.5	26.75	25	10	3~M6
2H-206	A5	M60x2	M55x2	6~M10	16	16	37	73	20	22.75	9.25	36	33	31	12	3~M6
2H-208	A5	M75x2	M60x2	6~M12	17	18	38	95	25	23.7	10.2	45.7	41.9	35	14	6~M10
2H-208	A6	M75x2	M60x2	6~M12	17	15	38	95	25	23.7	10.2	45.7	41.9	35	14	3~M6
2H-210	A8	M95x2	M85x2	6~M16	20	22	43	110	30	32.2	12.7	56.5	52.05	40	16	3~M8
2H-12	A8	M100x2	M100x2	6~M16	23	25	51	130	30	44.75	14.75	61.3	56	50	21	3~M8
2H-15	A8	M130x2 M115x2	M130x2 M100x2	6~M20	30	24	63	165	43	49.75	19.75	77.5	72.2	62	25.5 or 22	6~M16
2H-15	A11	M130x2	M130x2	6~M20	30	28	63	165	43	49.75	19.75	77.5	72.2	62	25.5 or 22	3~M10

紅色數據為 2H-A、2H-2A 型之寸法 (The dimensions and the specifications of 2H-A、2H-2A type are in red data.)