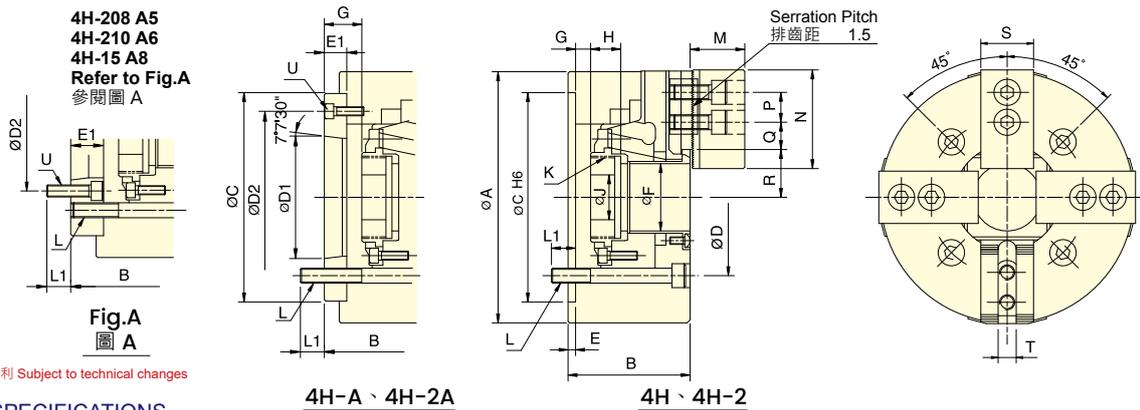




- 楔形四爪大貫通孔徑，特別適合異形物的夾持。
 - 摺動面均經硬化及精密研磨，並直接潤滑。
 - 高剛性結構及高夾持精度。
 - WEDGE-HOOK type 4-jaw with the large through-hole.
 - Matching surfaces of all parts hardened, ground and lubricated directly.
 - High rigidity and high clamping accuracy.
- J 值為連結螺帽未車製螺牙時之孔徑。
 - K Default 值為未指定規格之出廠值。
 - K max 值為連結螺帽可車製螺牙之最大規格，可依實際需求訂製。
 - J is the hole diameter of blank draw nut.
 - If not notified, AUTOGRIP will adopt the K Default as K value.
 - K is the maximum thread specification and it could be customize.



保留規格修改的權利 Subject to technical changes

技術規格 SPECIFICATIONS

型號	楔心行程	爪行程 (直徑)	夾持直徑 Chucking Dia.		容許最大入力	最大夾持力	最高迴轉數	I	重量	適用迴轉缸	最大使用壓力		
			最大 Max.	最小 Min.								Max. D.B. pull	Max. Clamping force
Model	Plunger stroke	Jaw stroke (Dia.)	mm	mm	kN (kgf)	kN (kgf)	min ⁻¹ (r.p.m.)	kg-m ²	kg		MPa (kgf/cm ²)		
4H-206	A5	14	6.0	170	13	23.2(2375)	66.7(6810)	5000	0.06	12.5	16.7	TK-C646	2.5(25)
4H-208	A5	18	7.6	210	17	34.3(3500)	85.8(8750)	4200	0.19	23.5	25.4	TK-A853	2.8(28)
4H-208	A6	18	7.6	210	17	34.3(3500)	85.8(8750)	4200	0.19	23.5	24.3	TK-A853	2.8(28)
4H-210	A6	21	8.9	260	37	49.1(5010)	152.0(15500)	3800	0.4	38.7	44	TK-A1075	3.2(32)
4H-210	A8	21	8.9	260	37	49.1(5010)	152.0(15500)	3800	0.4	38.7	42.3	TK-A1075	3.2(32)
4H-12	A8	25	10.6	304	34	54.9(5600)	143.6(14650)	2700	0.77	62	65.7	TK-A1291	2.5(25)
4H-15	A8	25	10.6	381	50	71(7250)	179.8(18350)	2000	2.31	117.6	130	TK-A1512	2.3(23)
4H-15	A11	25	10.6	381	50	71(7250)	179.8(18350)	2000	2.31	117.6	123.5	TK-A1512	2.3(23)
4H-18	A11	25	10.6	450	50	71(7250)	179.8(18350)	1700	4.35	162.6	168.5	TK-A1512	2.3(23)

外型尺寸 DIMENSIONS

Model	A	B	C	D	D1	D2	E	E1	F	G max.	G min.	H	J				
4H-206	A5	170	81	91	140	104.8	82.56	116	5	15	53	13	28	-1	14	17.5	20
4H-208	A5	210	91	109	170	133.4	82.56	104.8	5	23	66	16.5	39.5	-1.5	21.5	20	30
4H-208	A6	210	91	103	170	133.4	106.38	150	5	17	66	16.5	33.5	-1.5	15.5	20	30
4H-210	A6	260	102	122	220	171.4	106.38	133.4	5	25	86	10.5	35.5	-10.5	14.5	25	45
4H-210	A8	260	102	115	220	171.4	139.72	190	5	18	86	10.5	28.5	-10.5	7.5	25	45
4H-12	A8	304	110	122	220	171.4	139.72	190	6	18	91	10	28	-15	3	28	50
4H-15	A8	381	132	159	300	235	139.72	171.4	6	33	120	11	44	-14	19	39	60
4H-15	A11	381	132	148	300	235	196.87	260	6	22	120	11	33	-14	8	39	60
4H-18	A11	450	132	148	300	235	196.87	260	6	22	120	11	33	-14	8	39	60

Model	K max.	K Default	L	L1	M	N	P	Q max.	Q min.	R max.	R min.	S	T	U				
4H-206	A5	M60x2	M55x2	4~M10	16	16	37	73	20	21.25	9.25	36	33	31	12	3~M6		
4H-208	A5	M75x2	M60x2	4~M12	17	18	38	95	25	23.7	10.2	45.7	41.9	35	14	6~M10		
4H-208	A6	M75x2	M60x2	4~M12	17	15	38	95	25	23.7	10.2	45.7	41.9	35	14	3~M6		
4H-210	A6	M95x2	M85x2	4~M16	20	18	43	110	30	32.2	12.7	56.5	52.05	40	16	6~M12		
4H-210	A8	M95x2	M85x2	4~M16	20	22	43	110	30	32.2	12.7	56.5	52.05	40	16	3~M8		
4H-12	A8	M100x2	M100x2	4~M16	23	25	51.3	130	30	44.75	14.75	61.3	56	50	21	3~M8		
4H-15	A8	M130x2	M115x2	M130x2	M100x2	4~M20	30	24	63	165	43	49.75	19.75	77.5	72.2	62	25.5 or 22	6~M16
4H-15	A11	M130x2	M130x2	4~M20	31	28	63	165	43	49.75	19.75	77.5	72.2	62	25.5 or 22	3~M10		
4H-18	A11	M130x2	M130x2	4~M20	31	29	63	165	43	82.75	21.25	77.5	72.2	62	25.5 or 22	3~M10		

紅色數據為 4H-A 型之寸法 (The dimensions and the specifications of 4H-A type are in red data.)