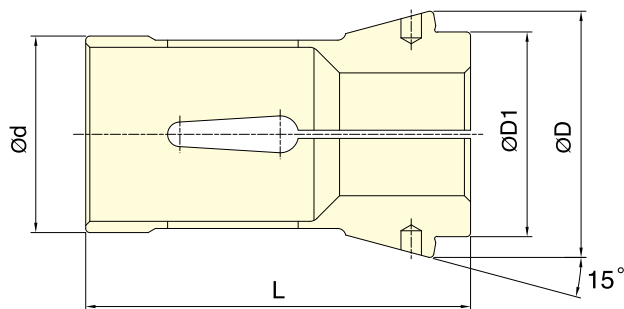




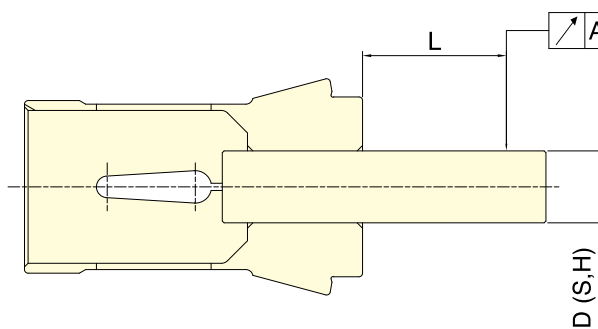
DIN 6343 Collet standard

Subject to technical changes

DIMENSIONS

Collet	Max. Chucking Capacity (mm)			d	D	D1	L	Matching Collet Chuck
	Round	Hexagom	Square					
161E	26	22	18	32	45	34	75	CL-26, CL-26A4
163E	30	26	21	35	48	38	80	CL-30, CL-30A4
171E	36	31	25	42	55	42	94	CL-36, CL-36A5
173E	42	36	29	48	60	50	94	CL-42, CL-42A5, CL-42A6
177E	52	45	36	58	70	60	94	CL-52, CL-52A6
185E	60	51	42	66	84	73	110	CL-6017, CL-6022, CL-60A6, CL-60A8
193E	80	69	56	90	107	92	130	CL-80, CL-80A8

Test Bar D(S,H)	L mm	A DIN	
		Class 1	Class 2
0.5~1.0	3	0.015	0.015
1.0~1.6	6	0.015	0.020
1.6~3.0	10	0.015	0.020
3.0~6.0	16	0.015	0.020
6.0~10.0	25	0.015	0.020
10.0~18.0	40	0.020	0.030
18.0~24.0	50	0.020	0.030
24.0~30.0	60	0.020	0.030
30.0~50.0	80	0.030	0.040
50.0~60.0	100	0.030	0.040



Note: Collets chuck are conformed to DIN 6343 Class2.