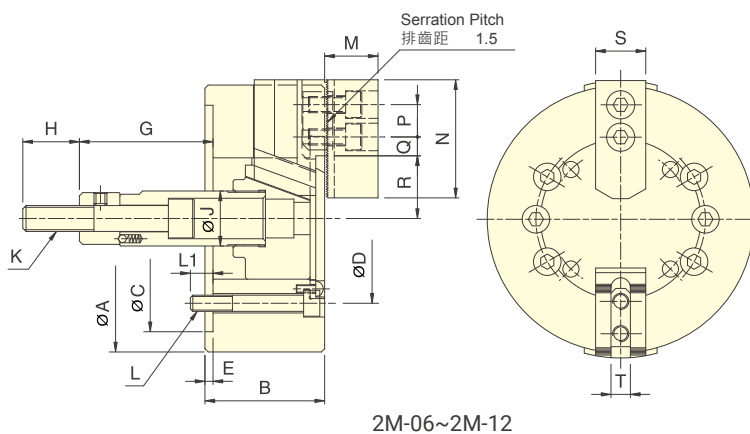
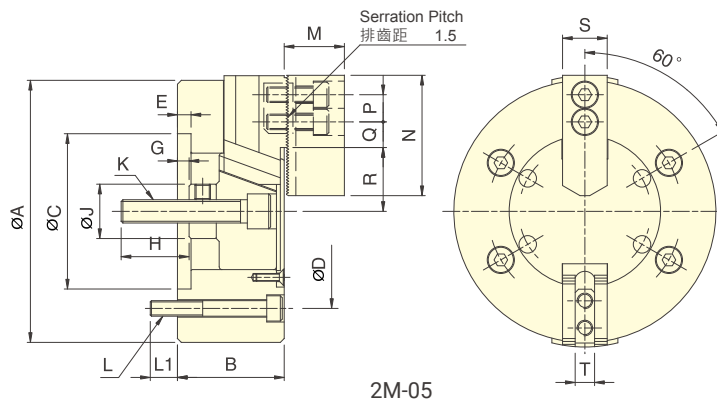




- 楔形二爪中實夾頭，長爪行程。
- 摺動面均經硬化及精密研磨，並直接潤滑。
- 高剛性結構及高夾持精度。
- WEDGE-HOOK type 2-jaw power chuck and long jaw stroke.
- Matching surfaces of all parts hardened, ground and lubricated directly.
- High rigidity and high clamping accuracy.



保留規格修改的權利  
Subject to technical changes

### 技術規格 SPECIFICATIONS

| 型號    | 楔心行程                    | 爪行程<br>(直徑)                | 夾持直徑<br>Chuck Dia. |                  | 容許最大入力                     | 最大夾持力                              | 最高迴轉數                                    | I                                           | 重量           | 適用迴轉缸                     | 最大使用壓力                                      |
|-------|-------------------------|----------------------------|--------------------|------------------|----------------------------|------------------------------------|------------------------------------------|---------------------------------------------|--------------|---------------------------|---------------------------------------------|
| Model | Plunger<br>stroke<br>mm | Jaw stroke<br>(Dia.)<br>mm | 最大<br>Max.<br>mm   | 最小<br>Min.<br>mm | Max. D.B. pull<br>kN (kgf) | Max. Clamping<br>force<br>kN (kgf) | Max. speed<br>min <sup>-1</sup> (r.p.m.) | Moment<br>of inertia<br>kg · m <sup>2</sup> | Weight<br>kg | Matching cyl.<br>RK-75(N) | Max. pressure<br>MPa (kgf/cm <sup>2</sup> ) |
| 2M-05 | 15                      | 10.9                       | 135                | 14               | 6.5(660)                   | 11(1120)                           | 4500                                     | 0.02                                        | 6.0          | RK-75(N)                  | 1.8(18)                                     |
| 2M-06 | 20                      | 14.5                       | 165                | 14               | 14.3(1460)                 | 24(2450)                           | 4000                                     | 0.04                                        | 12.2         | RK-100(N)                 | 2.0(20)                                     |
| 2M-08 | 23                      | 16.7                       | 210                | 17               | 19.6(2000)                 | 36.6(3730)                         | 3500                                     | 0.13                                        | 23.0         | RK-125(N)                 | 1.9(19.3)                                   |
| 2M-10 | 27                      | 19.6                       | 254                | 22               | 26.1(2660)                 | 49.3(5030)                         | 3000                                     | 0.30                                        | 34.3         | RK-150(N)                 | 1.8(18.6)                                   |
| 2M-12 | 30                      | 21.8                       | 304                | 26               | 36(3670)                   | 66(6730)                           | 2500                                     | 0.71                                        | 59.1         | RK-150(N)                 | 2.4(24)                                     |

### 外型尺寸 DIMENSIONS

| Model | A   | B   | C(H6) | D     | E | G max. | G min. | H  | J  |
|-------|-----|-----|-------|-------|---|--------|--------|----|----|
| 2M-05 | 135 | 55  | 80    | 100   | 7 | 6      | -9     | 35 | 28 |
| 2M-06 | 165 | 74  | 140   | 104.8 | 5 | 101.6  | 81.6   | 36 | 34 |
| 2M-08 | 210 | 85  | 170   | 133.4 | 5 | 129    | 106    | 36 | 38 |
| 2M-10 | 254 | 89  | 220   | 171.4 | 5 | 160    | 133    | 36 | 45 |
| 2M-12 | 304 | 106 | 220   | 171.4 | 6 | 70     | 40     | 46 | 50 |

| Model | K        | L     | L1 | M  | N   | P  | Q max. | Q min. | R max. | R min. | S  | T  |
|-------|----------|-------|----|----|-----|----|--------|--------|--------|--------|----|----|
| 2M-05 | M12x1.75 | 4~M8  | 14 | 31 | 62  | 14 | 15.5   | 5      | 32.9   | 27.45  | 25 | 10 |
| 2M-06 | M16x2    | 6~M10 | 14 | 37 | 73  | 20 | 17     | 8      | 38.7   | 31.45  | 31 | 12 |
| 2M-08 | M20x2.5  | 6~M12 | 20 | 38 | 95  | 25 | 22.3   | 8.8    | 47.5   | 39.15  | 35 | 14 |
| 2M-10 | M20x2.5  | 6~M16 | 18 | 43 | 110 | 30 | 32.3   | 12.8   | 53.9   | 44.1   | 40 | 16 |
| 2M-12 | M24x3    | 6~M16 | 18 | 51 | 130 | 30 | 47.8   | 13.3   | 62.5   | 51.6   | 50 | 21 |