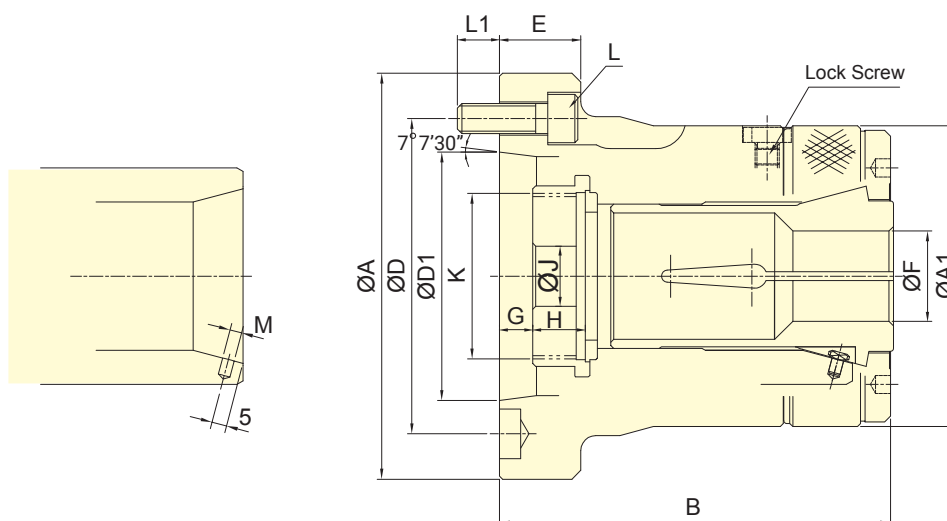




- PUSH type collet used mainly on turning, CNC, special purpose machines , ect.
- High clamping accuracy, high speed and high rigidity.
- Sealed against swarf, chips and coolant.
- The collet used must accord with DIN 6343.
- Patent numbers :
PAT.NO.M380842(Taiwan)
PAT.NO.ZL201020113762.X(China)



Subject to technical changes

SPECIFICATIONS

Model		Plunger stroke	Max. Chucking Capacity			Max. D.B. pull	Max. clamping force	Max. speed	Moment of inertia	Weight	Matching steel collet	Matching Cyl.	Max. pressure
			Round	Hexagom	Square								MPa (kgf/cm ²)
		mm	mm	mm	mm	kN (kgf)	kN (kgf)	min ⁻¹ (r.p.m.)	kg · m ²	kg			
CL-26	A4	4.5	3~26	4~22	4~18	17.6(1800)	37.9(3870)	8000	0.040	4.2	161E	TK-A533	2.4(24)
CL-30	A4	4.5	3~30	4~26	4~20	19.6(2000)	42.1(4300)	8000	0.038	4.1	163E	TK-A533	2.7(27)
CL-36	A5	6	3~36	6~32	6~26	22.5(2300)	48.5(4950)	6000	0.058	6.3	171E	TK-C643	2.3(23)
CL-42	A5	6	3~42	6~36	6~29	24.5(2500)	52.9(5400)	6000	0.057	6.1	173E	TK-C643	2.5(25)
CL-42	A6	6	3~42	6~36	6~29	24.5(2500)	52.9(5400)	6000	0.061	7.5	173E	TK-C643	2.5(25)
CL-52	A6	6	5~52	8~45	7~36	27.4(2800)	59.0(6020)	6000	0.093	13.8	177E	TK-A853	2.0(20)
CL-60	A6	6	5~60	8~52	7~42	29.4(3000)	63.7(6500)	5000	0.091	13.5	185E	TS-866	1.8(18)
CL-60	A8	6	5~60	8~52	7~42	29.4(3000)	63.7(6500)	5000	0.104	14.5	185E	TS-866	1.8(18)
CL-80	A8	6	20~80	18~69	15~56	34.3(3500)	71.5(7300)	4000	0.120	19.8	193E	TK-A1287	1.6(16)

DIMENSIONS

Model	A	A1	B	D	D1	E	F max.	F min.	G max.	G min.	H	J	K max.	L	L1	M
CL-26	A4	110	85	108	82.6	63.51	25	26	3	9.5	5	15	12	M40x1.5	3~M10x30	4
CL-30	A4	110	85	108	82.6	63.51	25	30	3	9.5	5	15	12	M40x1.5	3~M10x30	4
CL-36	A5	135	100	130	104.8	82.56	27	36	3	14	8	17.5	20	M55x2	4~M10x30	4
CL-42	A5	135	100	130	104.8	82.56	27	42	3	14	8	17.5	20	M55x2	4~M10x30	4
CL-42	A6	165	100	130	133.4	106.38	32	42	3	15	9	17.5	20	M60x2	4~M12x35	4
CL-52	A6	170	130	154	133.4	106.38	27	52	5	10.5	4.5	24	45	M60x2	4~M12x35	5
CL-60	A6	170	130	154	133.4	106.38	27	60	5	10.5	4.5	24	45	M75x2	4~M12x35	5
CL-60	A8	210	130	147.5	171.4	139.72	35	60	5	3.5	-2.5	24	45	M85x2	4~M16x40	5
CL-80	A8	210	156	175	171.4	139.72	35	80	20	7.5	1.5	22	45	M100x2	6~M16x40	5