

- WEDGE-HOOK type 3-jaw high speed power chuck.
- Sealed against swarf, chips and coolant, suitable for vertical lathe.

3V-15A8
3V-18A8
3V-21A11
3V-24A11
Refer to Fig.A

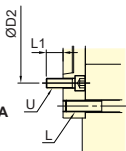


Fig.A

3V-15A15
3V-18A15
Refer to Fig.B

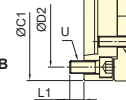
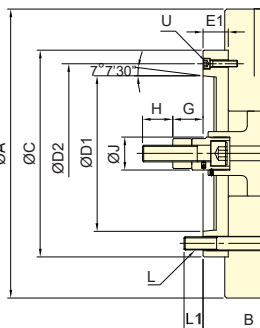
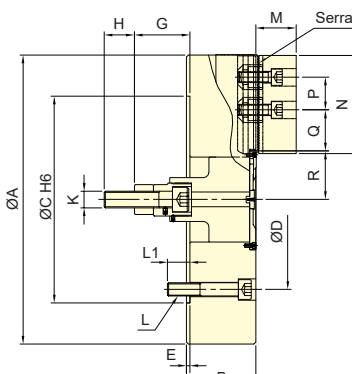


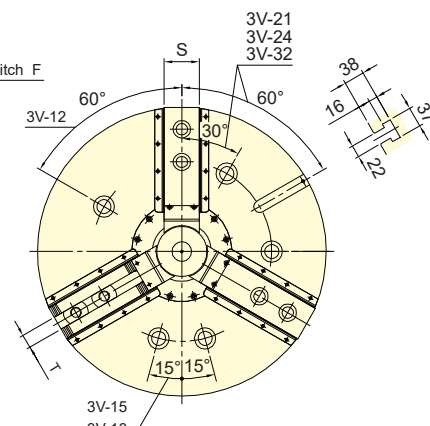
Fig.B



3V-A



3V



Subject to technical changes

SPECIFICATIONS

Model		Plunger stroke	Jaw stroke (Dia.)	Chuck Dia. Max.	Chuck Dia. Min.	Max. D.B. pull	Max. Clamping force	Max. speed	Moment of inertia		Weight		Matching cyl.	Max. pressure
		mm	mm	mm	mm	kN (kgf)	kN (kgf)	min ⁻¹ (r.p.m.)	kg · m ²	kg	MPa (kgf/cm ²)			
3V-12	A8	30	12.7	304	30	41(4180)	156(15900)	3150	0.73	0.79	62.9	68.7	RK-150 RE-150	2.6(26)
3V-15	A8	35	16	381	30	81.9(8360)	245.1(25000)	2900	1.97	2.27	105.5	128.5	RK-200 RE-200K	2.8(28) 3.0(30)
3V-15	A11	35	16	381	30	81.9(8360)	245.1(25000)	2900	1.97	2.27	105.5	127		
3V-15	A15	35	16	381	30	81.9(8360)	245.1(25000)	2900	3.33	2.67	105.5	142		
3V-18	A8	35	16	450	80	81.9(8360)	245.1(25000)	2600	3.33	3.62	132.7	155.5		
3V-18	A11	35	16	450	80	81.9(8360)	245.1(25000)	2600	3.33	3.63	132.7	154.5		
3V-18	A15	35	16	450	80	81.9(8360)	245.1(25000)	2600	6.83	4.02	132.7	165		
3V-21	A11	35	16	530	62	81.9(8360)	271.6(27700)	1800	6.83	7.46	196.5	227		
3V-21	A15	35	16	530	62	81.9(8360)	271.6(27700)	1800	6.83	7.37	196.5	221		
3V-24	A11	35	16	610	136	81.9(8360)	271.6(27700)	1700	11.19	11.83	241.7	272.8		
3V-24	A15	35	16	610	136	81.9(8360)	271.6(27700)	1700	11.19	11.73	241.7	266		
3V-32	A15	35	16	800	136	81.9(8360)	271.6(27700)	1100	28.97	29.51	353.6	378		

DIMENSIONS

Model		A	B	C	C1	D	D1	D2	E	E1	F	G max.		G min.		H	J	
3V-12	A8	304	107	141	220	-	171.4	139.72	190	6	40	1.5	113	73	83	43	36	50
3V-15	A8	381	116	164	300	-	235	139.72	171.4	6	54	1.5	153	99	118	64	55	60
3V-15	A11	381	116	168	300	-	235	196.87	260	6	58	1.5	153	95	118	60	55	60
3V-15	A15	381	116	172	-	380	235	285.78	330.2	6	62	1.5	153	91	118	56	55	60
3V-18	A8	450	116	164	300	-	235	139.72	171.4	6	54	1.5	153	99	118	64	55	60
3V-18	A11	450	116	168	300	-	235	196.87	260	6	58	1.5	153	95	118	60	55	60
3V-18	A15	450	116	172	-	380	235	285.78	330.2	6	62	1.5	153	91	118	56	55	60
3V-21	A11	530	127	167	380	-	330.2	196.87	235	6	46	3	137	91	102	56	55	60
3V-21	A15	530	127	167	380	-	330.2	285.78	330.2	6	46	3	137	91	102	56	55	60
3V-24	A11	610	127	167	380	-	330.2	196.87	235	6	46	3	137	91	102	56	55	60
3V-24	A15	610	127	167	380	-	330.2	285.78	330.2	6	46	3	137	91	102	56	55	60
3V-32	A15	800	127	167	380	-	330.2	285.78	330.2	6	46	3	137	91	102	56	55	60

Model	K	L	L1		M	N	P	Q max.	Q min.	R max.	R min.	S	T	U	
3V-12	A8	M20x2.5	3~M16	24	24	54	130	30	47.5	16	61	54.65	50	21	3~M8
3V-15	A8	M30x3.5	6~M20	35	24	66	165	43	51.25	18.25	77.5	69.5	62	25.5	6~M16
3V-15	A11	M30x3.5	6~M20	35	32	66	165	43	51.25	18.25	77.5	69.5	62	25.5	3~M10
3V-15	A15	M30x3.5	6~M20	35	26	66	165	43	51.25	18.25	77.5	69.5	62	25.5	6~M24
3V-18	A8	M30x3.5	6~M20	35	24	66	165	43	51.25	18.25	108	100	62	25.5	6~M16
3V-18	A11	M30x3.5	6~M20	35	32	66	165	43	51.25	18.25	108	100	62	25.5	3~M10
3V-18	A15	M30x3.5	6~M20	35	26	66	165	43	51.25	18.25	108	100	62	25.5	6~M24
3V-21	A11	M30x3.5	6~M24	41	35	74	180	60	93.5	24.5	89	81	65	25	6~M20
3V-21	A15	M30x3.5	6~M24	41	35	74	180	60	93.5	24.5	89	81	65	25	3~M12
3V-24	A11	M30x3.5	6~M24	41	35	74	180	60	93.5	24.5	128	120	65	25	6~M20
3V-24	A15	M30x3.5	6~M24	41	35	74	180	60	93.5	24.5	128	120	65	25	3~M12
3V-32	A15	M30x3.5	6~M24	41	35	74	180	60	189.5	24.5	128	120	65	25	3~M12

The dimensions and the specifications of 3V-A type are in red data.

- WEDGE-HOOK type 3-jaw high speed power chuck.
- With manual radial setting of master jaws for the workpiece centering.
- Sealed against swarf, chips and coolant, suitable for vertical lathe.

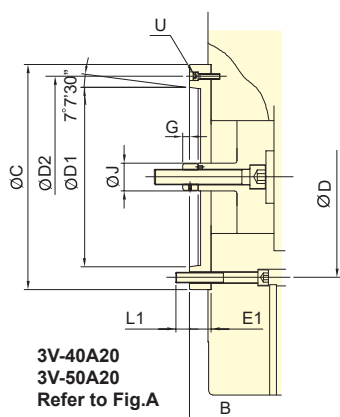
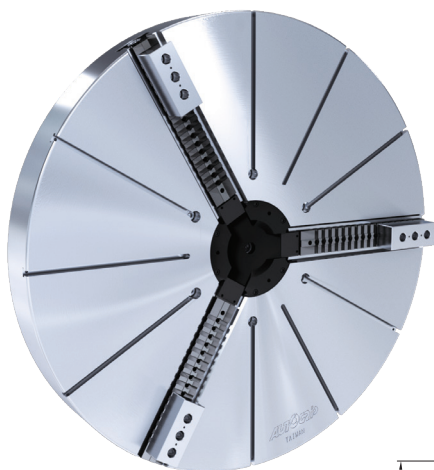
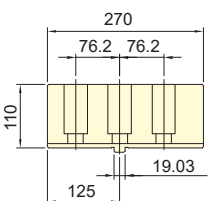
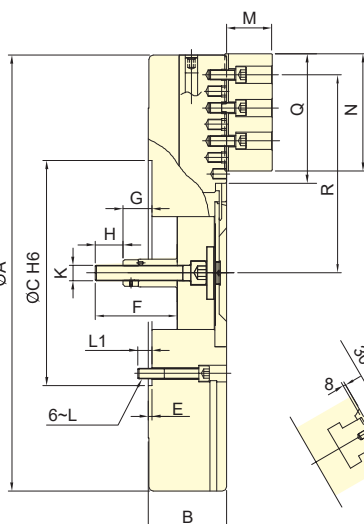
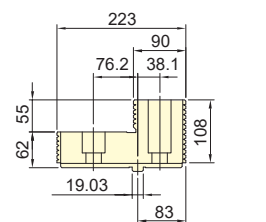
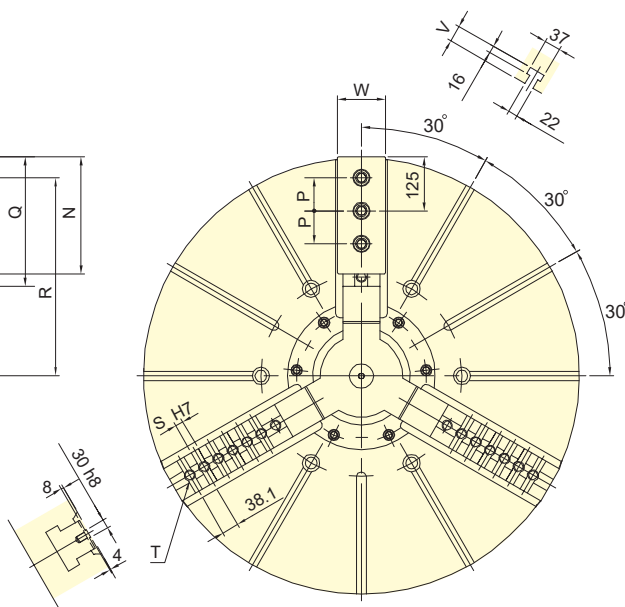


Fig.A



Soft jaw SJ-50 for V-40"~50"
SJ-63 for V-63"~79"



Hardened jaw HJ-50 for V-40"~79"

Subject to technical changes

SPECIFICATIONS

Model		Plunger stroke	Jaw stroke (Dia.)	Chuck Dia.Max.	Chuck Dia.Min.	Max. D.B. pull	Max. Clamping force	Max. speed	Moment of inertia		Weight		Matching cyl.	Max. pressure
		mm	mm	mm	mm	kN (kgf)	kN (kgf)	min ⁻¹ (r.p.m.)	kg · m ²		kg			
3V-40	A20	57	46+(60)	1005	310	180(18350)	320(32620)	630	68	72	780	849	RK-250 RE-250 RE-A250 RE-L250	4.2(42)
3V-50	A20	57	46+(60)	1250	290	180(18350)	320(32620)	500	145	148	1000	1050		4.2(42)
3V-63		60	48+(80)	1600	390	200(20390)	360(36700)	400	500	-	1900	-		4.6(46)
3V-79		60	48+(80)	2000	440	200(20390)	360(36700)	320	1250	-	2800	-		4.6(46)

DIMENSIONS

Model		A	B	C	D	D1	D2	E	E1	F	G max.		G min.		H	J	K
3V-40	A20	1005	184	226	520	463.6	412.78 463.6	8	50	190	123	73	66	16	65	65	M36x4
3V-50	A20	1250	184	226	520	463.6	412.78 463.6	8	50	190	123	73	66	16	65	65	M36x4
3V-63		1600	222	-	720	647.6	-	8	-	218	131	-	71	-	65	-	M36x4
3V-79		2000	240	-	720	647.6	-	8	-	238	133	-	73	-	65	-	M36x4

Model		L	L1	M	N	P	Q	R max.	R min.	S	T	U	V	W
3V-40	A20	M24	37	110	270	76.2	295	457	404	6~19.03	7~M24	3~M12	42	84
3V-50	A20	M24	37	110	270	76.2	416	563	510	9~19.03	9~M24	3~M12	42	84
3V-63		M30	46	110	270	76.2	540	738	674	12~19.03	13~M24	-	42	110
3V-79		M30	48	110	270	76.2	740	914	850	16~19.03	17~M24	-	42	110

The dimensions and the specifications of 3V-A type are in red data.