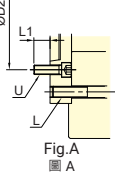
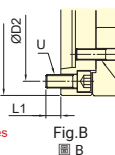


- 楔形三爪中實夾頭。
- 防切屑及防水設計，特別適合使用於立式車床。
- WEDGE-HOOK type 3-jaw high speed power chuck.
- Sealed against swarf, chips and coolant, suitable for vertical lathe.

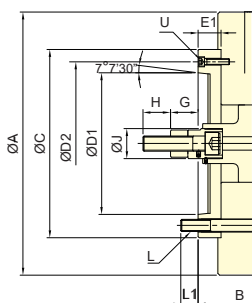
3V-15A8
3V-15A15
3V-18A8
3V-18A15
3V-21A11
3V-24A11
Refer to Fig.A
參閱圖 A



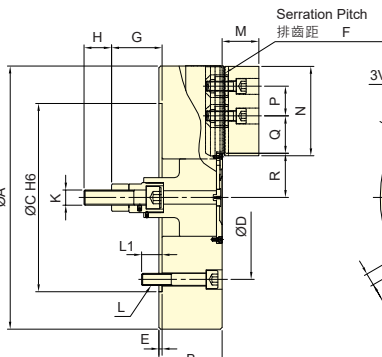
3V-15A15
3V-18A15
Refer to Fig.B
參閱圖 B



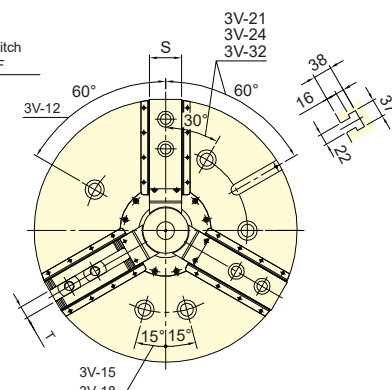
保留規格修改的權利
Subject to technical changes

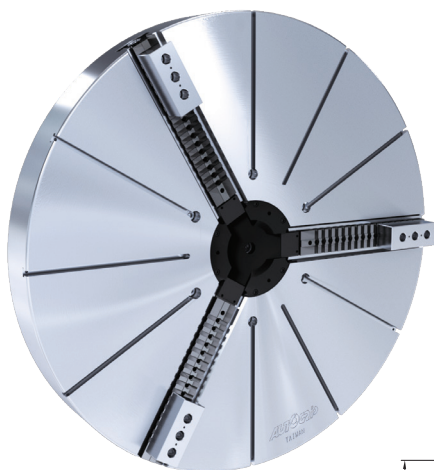


3V-A

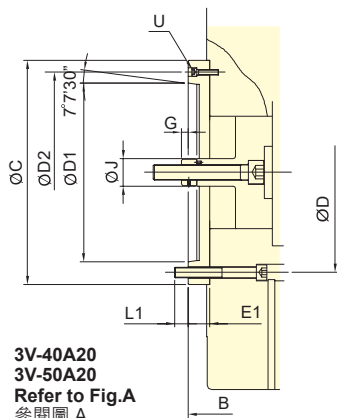


3V



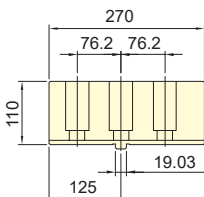
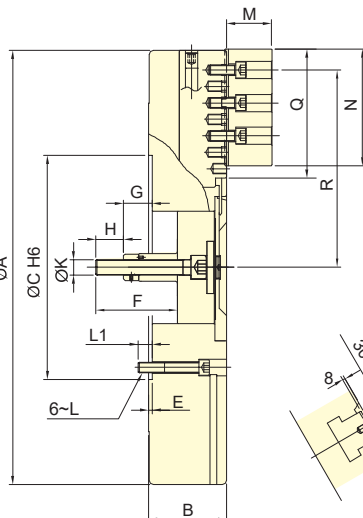


- 楔形三爪中實夾頭。
- 主爪可單獨手動調整行程，以利工件求心。
- 防切屑及防水設計，特別適合使用於立式車床。
- WEDGE-HOOK type 3-jaw high speed power chuck.
- With manual radial setting of master jaws for the workpiece centering.
- Sealed against swarf, chips and coolant, suitable for vertical lathe.

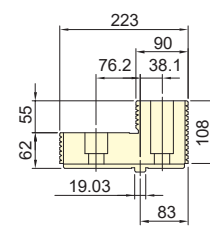
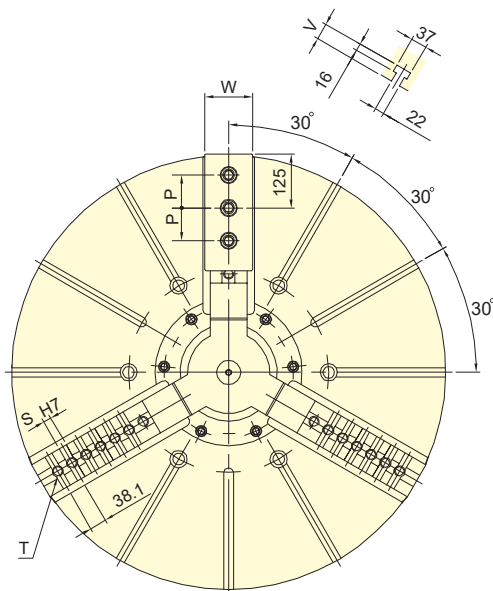


3V-40A20
3V-50A20
Refer to Fig.A
參閱圖 A

Fig.A
圖 A



生爪 SJ-50 for V-40"~50"
Soft jaw SJ-63 for V-63"~79"



硬爪 HJ-50 for V-40"~79"

保留規格修改的權利
Subject to technical changes

技術規格 SPECIFICATIONS

型號	楔心行程	爪行程 (直徑)	夾持直徑 Chucking Dia.	容許最大入力	最大夾持力	最高迴轉數	I	重量	適用迴轉缸	最大使用壓力
Model	Plunger stroke mm	Jaw stroke (Dia.) mm	最大 Max. 最小 Min.	Max. D.B. pull kN (kgf)	Max. Clamping force kN (kgf)	Max. speed min ⁻¹ (r.p.m.)	Moment of inertia kg · m ²	Weight kg	Matching cyl.	Max. pressure MPa (kgf/cm ²)
3V-40 A20	57	46+(60)	1005 310	180(18350)	320(32620)	630	68 72	780 849	RK-250 RE-250 RE-A250 RE-L250	4.2(42)
3V-50 A20	57	46+(60)	1250 290	180(18350)	320(32620)	500	145 148	1000 1050		4.2(42)
3V-63	60	48+(80)	1600 390	200(20390)	360(36700)	400	500 -	1900 -		4.6(46)
3V-79	60	48+(80)	2000 440	200(20390)	360(36700)	320	1250 -	2800 -		4.6(46)

外型尺寸 DIMENSIONS

Model		A	B		C	D	D1	D2	E	E1	F	G max.		G min.		H	J	K
3V-40	A20	1005	184	226	520	463.6	412.78	463.6	8	50	190	123	73	66	16	65	65	M36x4
3V-50	A20	1250	184	226	520	463.6	412.78	463.6	8	50	190	123	73	66	16	65	65	M36x4
3V-63		1600	222	-	720	647.6	-	-	8	-	218	131	-	71	-	65	-	M36x4
3V-79		2000	240	-	720	647.6	-	-	8	-	238	133	-	73	-	65	-	M36x4

Model		L	L1	M	N	P	Q	R max.		R min.	S	T	U	V	W
3V-40	A20	M24	37	110	270	76.2	295	457		404	6~19.03	7~M24	3~M12	42	84
3V-50	A20	M24	37	110	270	76.2	416	563		510	9~19.03	9~M24	3~M12	42	84
3V-63		M30	46	110	270	76.2	540	738		674	12~19.03	13~M24	-	42	110
3V-79		M30	48	110	270	76.2	740	914		850	16~19.03	17~M24	-	42	110