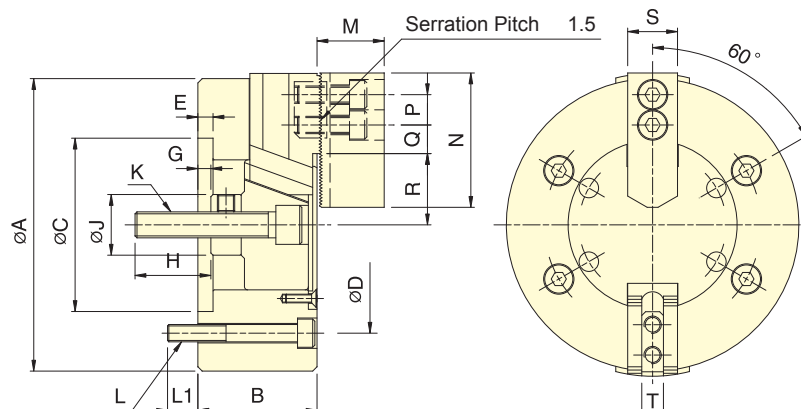
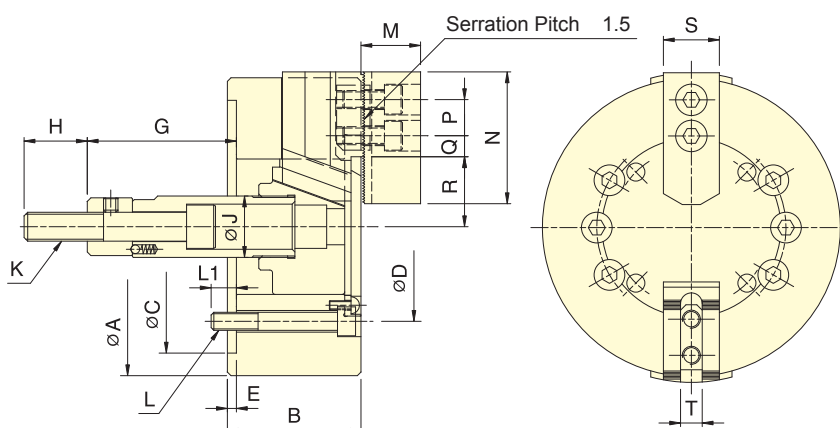




- WEDGE-HOOK type 2-jaw power chuck and long jaw stroke.
- Matching surfaces of all parts hardened, ground and lubricated directly.
- High rigidity and high clamping accuracy.



2M-05



2M-06~2M-12

Subject to technical changes

SPECIFICATIONS

Model	Plunger stroke mm	Jaw stroke (Dia.) mm	Chuck Dia. Max. mm	Chuck Dia. Min. mm	Max. D.B. pull kN (kgf)	Max. Clamping force kN (kgf)	Max. speed min ⁻¹ (r.p.m.)	Moment of inertia kg · m ²	Weight kg	Matching cyl.	Max. pressure MPa (kgf/cm ²)
2M-05	15	10.9	135	14	6.5(660)	11(1120)	4500	0.02	6.0	RK-75(N)	1.8(18)
2M-06	20	14.5	165	14	14.3(1460)	24(2450)	4000	0.04	12.2	RK-100(N)	2.0(20)
2M-08	23	16.7	210	17	19.6(2000)	36.6(3730)	3500	0.13	23.0	RK-125(N)	1.9(19.3)
2M-10	27	19.6	254	22	26.1(2660)	49.3(5030)	3000	0.30	34.3	RK-150(N)	1.8(18.6)
2M-12	30	21.8	304	26	36(3670)	66(6730)	2500	0.71	59.1	RK-150(N)	2.4(24)

DIMENSIONS

Model	A	B	C(H6)	D	E	G max.	G min.	H	J
2M-05	135	55	80	100	7	6	-9	35	28
2M-06	165	74	140	104.8	5	101.6	81.6	36	34
2M-08	210	85	170	133.4	5	129	106	36	38
2M-10	254	89	220	171.4	5	160	133	36	45
2M-12	304	106	220	171.4	6	70	40	46	50

Model	K	L	L1	M	N	P	Q max.	Q min.	R max.	R min.	S	T
2M-05	M12x1.75	4~M8	14	31	62	14	15.5	5	32.9	27.45	25	10
2M-06	M16x2	6~M10	14	37	73	20	17	8	38.7	31.45	31	12
2M-08	M20x2.5	6~M12	20	38	95	25	22.3	8.8	47.5	39.15	35	14
2M-10	M20x2.5	6~M16	18	43	110	30	32.3	12.8	53.9	44.1	40	16
2M-12	M24x3	6~M16	18	51	130	30	47.8	13.3	62.5	51.6	50	21