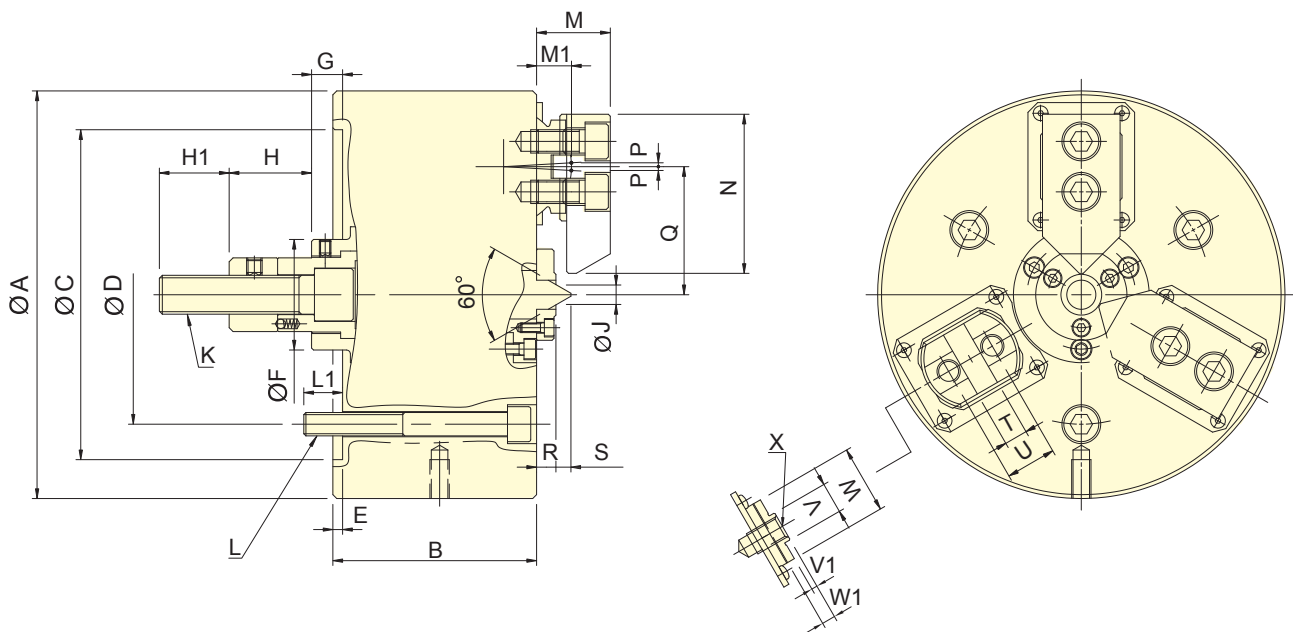




- The workpieces compensation of eccentric is 2 mm, fixed position for the center thimble, swing and grasp the workpiece to three jaw.
- Suitable for such materials as the casting and forging to process.
- Special seal proof for dust and cutting fluid, it is more convenient when maintenance.
- Swing parts are to heat treatment hardened and ground for steel, in order to improve products service life.

SPECIAL PURPOSE POWER CHUCKS



Subject to technical changes

SPECIFICATIONS

Model	Plunger stroke mm	Jaw stroke (Dia.) mm	Chucking Dia.		Max. D.B. pull kN (kgf)	Max. clamping force kN (kgf)	Max. speed min ⁻¹ (r.p.m.)	I Moment of inertia kg·m ²	Weight kg	Matching cyl.	Compensation mm
			Max. mm	Min. mm							
3R-08	20	8	65	18	19.6(2000)	53.0(5404)	2800	0.15	27	RK-100N	2
3R-10	25	10	90	22	29.4(3000)	67.7(6901)	2500	0.38	45	RK-125N	2

DIMENSIONS

Model	A	B	C (H6)	D	E	F	G max.	G min.	H	H1	J	K	L	L1
3R-08	210	105	170	133.4	5	57	26	6	42.5	36	10.4	M20x2.5	3~M12	20
3R-10	254	115	220	171.4	5.5	64	36.5	11.5	25	39	15	M20x2.5	3~M16	22.5

Model	M	M1	N	P	Q max.	Q min.	R	S	T (H7)	U	V	V1	W	W1	X
3R-08	38	18	82	2	68	64	10	7.7	12	26	16	3	35	7	M12
3R-10	40	19	102	2.6	82	78	10	11.3	15	32	18	3	40	7	M14