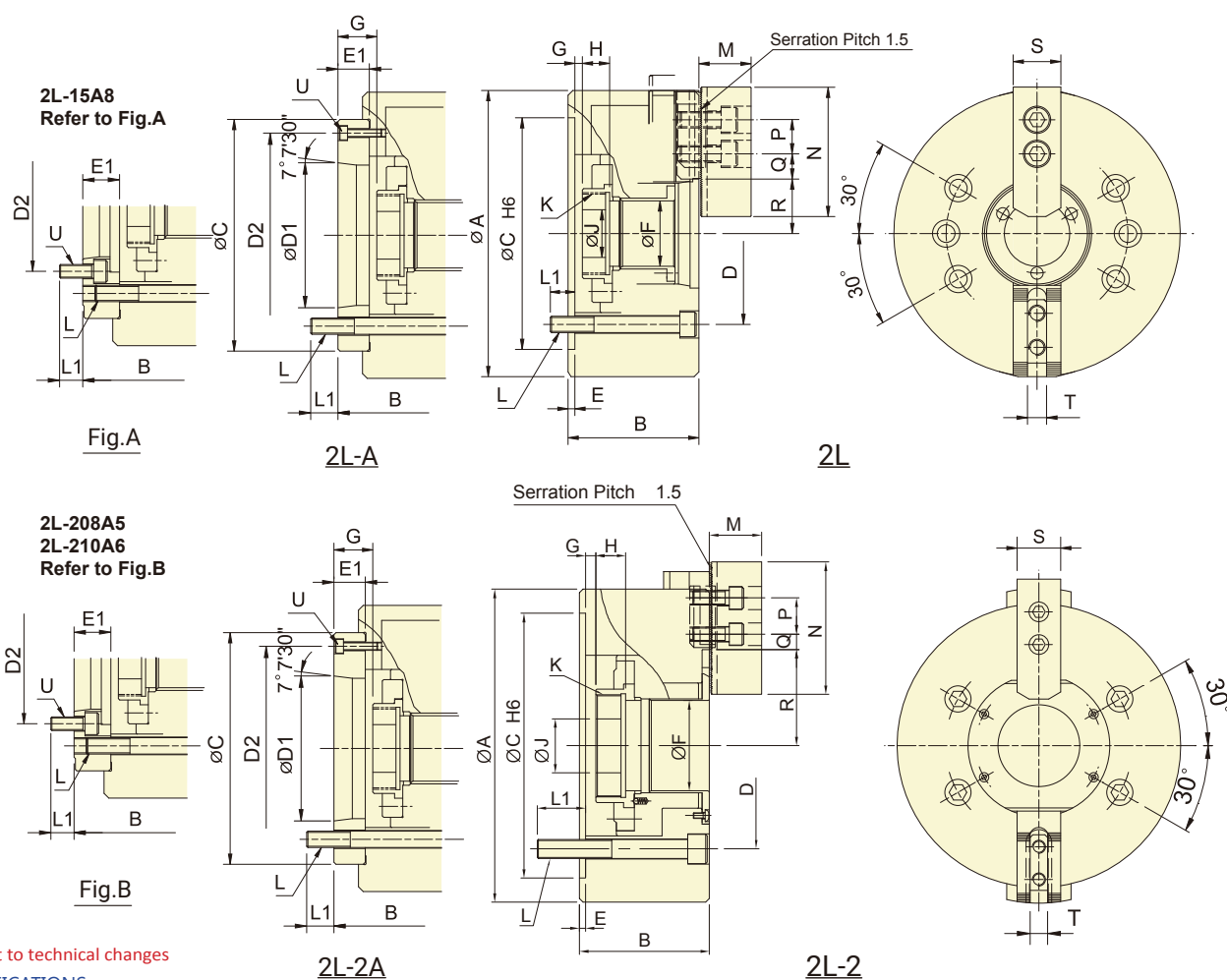




- CRANK type 2-jaw with the large through-hole and extra long jaw stroke.
 - Matching surfaces of all parts hardened, ground and lubricated directly.
 - High rigidity and high clamping accuracy.
- J is the hole diameter of blank draw nut.
K is the maximum thread specification and it could be customize.



Subject to technical changes
SPECIFICATIONS

Model		Plunger stroke	Jaw stroke (Dia.)	Chuck Dia.		Max. D.B. pull	Max. Clamping force	Max. speed	I	Weight		Matching cyl.	Max. pressure
				Max.	Min.				Moment of inertia				MPa (kgf/cm²)
		mm	mm	mm	mm	kN (kgf)	kN (kgf)	min ⁻¹ (r.p.m.)	kg·m²	kg			
2L-205	A4	12	18	138	6	10.4(1060)	11.4(1170)	4200	0.018	6.9	7.7	TK-A533	1.5(15)
2L-206	A5	15	24	170	24	15.7(1600)	17.3(1760)	3600	0.063	14.4	15.6	TK-C646	1.8(18)
2L-208	A5	20	32	215	30	22.9(2330)	27.1(2760)	3000	0.173	22	26	TK-A853	1.9(19)
2L-208	A6	20	32	215	30	22.9(2330)	27.1(2760)	3000	0.173	22	24.2	TK-A853	1.9(19)
2L-210	A6	25	37.5	260	53	31.8(3250)	37.3(3800)	2400	0.33	40	45.5	TK-A1075	2.1(21)
2L-210	A8	25	37.5	260	53	31.8(3250)	37.3(3800)	2400	0.33	40	44	TK-A1075	2.1(21)
2L-12	A8	30	45	304	30	43.1(4400)	50.0(5100)	2100	0.8	60	65.5	TK-A1291	2.0(20)
2L-15	A8	35	52	385	26	56.2(5730)	53.0(5400)	1600	2.52	133	147	TK-A1512	1.8(18)
2L-15	A11	35	52	385	26	56.2(5730)	53.0(5400)	1600	2.52	133	140	TK-A1512	1.8(18)

1. The dimensions and the specifications of 2L-A type are in red data.

DIMENSIONS

Model		A	B		C	D	D1	D2	E	E1	F	G max.		G min.		H	J
2L-205	A4	138	65	76	110	82.6	63.51	96	4	15	32	1	15	-11	3	20	12
2L-206	A5	170	84	97	140	104.8	82.56	116	5	18	45	6.5	24.5	-8.5	9.5	19	20
2L-208	A5	215	96	114	170	133.4	82.56	104.8	5	23	52	7	30	-13	10	20	30
2L-208	A6	215	96	114	170	133.4	106.38	150	5	23	52	7	30	-13	10	20	30
2L-210	A6	260	108	128	220	171.4	106.38	133.4	5	25	75	8.5	33	-16.5	8	25	45
2L-210	A8	260	108	121	220	171.4	139.72	190	5	18	75	8.5	26.5	-16.5	1.5	25	45
2L-12	A8	304	127	140	220	171.4	139.72	190	5	18	91	15	33	-15	3	28	50
2L-15	A8	385	150	177	300	235	139.72	171.4	6	33	120	12.5	45.5	-22.5	10.5	39	60
2L-15	A11	385	150	166	300	235	196.87	260	6	22	120	12.5	34.5	-22.5	-0.5	39	60

Model		K max.		L	L1		M	N	P	Q max.	Q min.	R max.	R min.	S	T	U
2L-205	A4	M40x1.5		4~M10	15	15	31	62	14	15.75	5.25	38.5	29.5	25	10	3~M6
2L-206	A5	M55x2		4~M10	18	15	37	73	20	15.25	7.75	51	39	31	12	3~M6
2L-208	A5	M60x2		4~M12	18	19	38	95	25	19.25	10.25	63.5	47.5	35	14	6~M10
2L-208	A6	M60x2		4~M12	18	20	38	95	25	19.25	10.25	63.5	47.5	35	14	3~M6
2L-210	A6	M85x2	M60x2	4~M16	24	20	43	110	30	24.75	11.25	80	61.25	40	16	6~M12
2L-210	A8	M85x2		4~M16	24	21	43	110	30	24.75	11.25	80	61.25	40	16	3~M8
2L-12	A8	M100x2		6~M16	22	19	51	130	30	46.25	19.25	77	54.5	50	21	3~M8
2L-15	A8	M130x2		6~M20	33	27.5	63	165	43	51.25	27.25	94.25	68.25	62	25.5	6~M16
2L-15	A11	M130x2		6~M20	33	31	63	165	43	51.25	27.25	94.25	68.25	62	25.5	3~M10