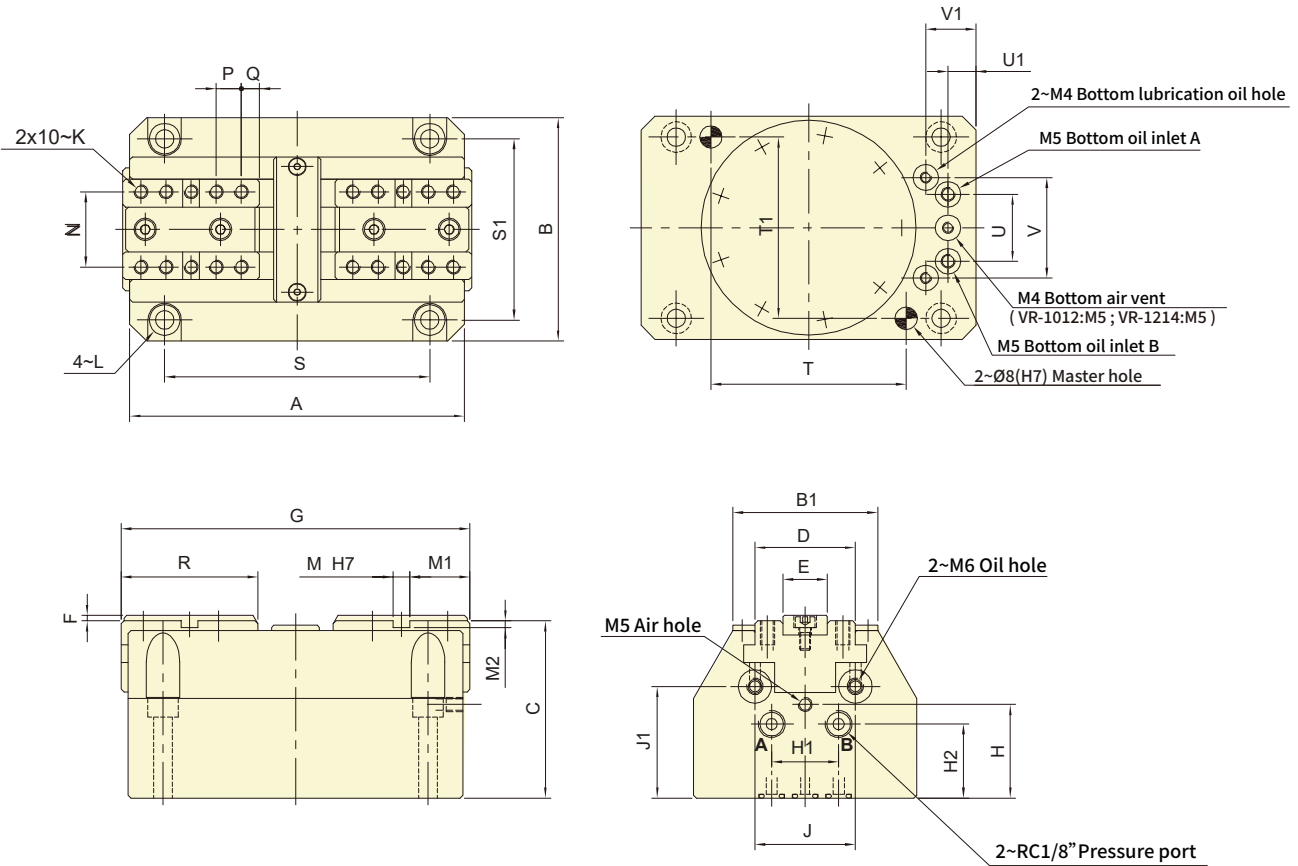


- Constantly high clamping forces are ensured while machining.
- Compact design, suitable for milling machines or machining centers.
- With built-in cylinder, it could be either pneumatically or hydraulically operated.
- Plug & play, easy to install.



POWER CENTERING VISE

Subject to technical changes

## SPECIFICATIONS

Model	Jaw stroke(Dia.)	Max.Chucking (Dia.)	Max. clamping force Pneumatic	Max. clamping force Hydraulic	Max. pressure Pneumatic	Max. pressure Hydraulic	Weight
	mm	mm	kN (kgf)	kN (kgf)	MPa(kgf/cm <sup>2</sup> )	MPa(kgf/cm <sup>2</sup> )	
<b>VR-808</b>	8	100	2.0(200)	20.0(2040)	0.9(9)	7(70)	3.55
<b>VR-1012</b>	12	120	4.4(448)	30.7(3130)	0.9(9)	4(40)	7
<b>VR-1214</b>	14	160	8.6(876)	60.6(6180)	0.9(9)	4(40)	12

## DIMENSIONS

Model	A	B	B1	C	D	E(h6)	F	Gmax	Gmin	H	H1	H2	J	J1	K
<b>VR-808</b>	120	80	52	63.5	36	16	2	125	117	33.5	24	26.5	36	40	M5x0.8
<b>VR-1012</b>	150	100	64	76	45	20	2	158	146	39	30	32	46	48	M6x1
<b>VR-1214</b>	188	125	82	82.5	60	24	2.5	196	182	41.5	44	34.5	57	51	M8x1.25

Model	L	M(H7)	M1	M2	N	P	Q	R	S	S1	T	T1	U	U1	V	V1
<b>VR-808</b>	M6	6	21.5	2.5	27	9	6.5	49	95	65	70	65	24	10	36	18
<b>VR-1012</b>	M8	8	27	2.5	32	12	8	63	120	80	90	80	30	12	46	20
<b>VR-1214</b>	M8	8	30	3	43	12	10	80	158	100	128	100	44	16	57	25